

# **Multi-Function Doors**

Fully bonded composite construction OD with permanently flush surface



















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# **Brand Quality from Hörmann for Top Safety and Reliability**



 $State\ Ministry\ for\ Urban\ Development\ and\ the\ Environment\ in\ Hamburg\ with\ H\"ormann\ products$ 



#### In-house product development

Growing and constantly changing functional and safety requirements necessitate continuous new construction / equipment developments and improvements, especially when it comes to moveable construction components such as doors. In this area, our qualified development teams time and again prove their great specialised expertise.



# Highly sophisticated production methods

We at Hörmann rely on the latest production technology at our specialised factories. Computer-controlled operations ensure dimensionally accurate elements with perfectly fitted fittings and functional parts.



# Secure solutions with international approval

Hörmann provides you with all the doors you need from a single source. With a matching appearance and precisely the functions you require for your project – fire protection, smoke protection, acoustic insulation and burglar protection.

Hörmann's fire protection solutions are internationally approved. Several designs correspond to the "British Standard" and are thus approved for use in large parts of the Commonwealth. We also have approvals for China, where Hörmann manufactures fire-rated doors for the local market.

Established sales organisations are available within the corresponding countries for planning and implementation.



#### Fire testing at own fire test chamber

Our new and further developments are constantly tested for the required fire resistance and smoke-tightness through in-house fire tests at our fire testing centre. The knowledge gained from these tests ensures high fire protection for buildings. They also allow us to optimally prepare our innovations for the official inspections by the accredited testing centres for official approvals.



#### **Expert building support**

Experienced specialists within our customer-oriented sales organisation accompany you from the planning stage, through technical clarification up to the final building inspection.

Expert fitting is guaranteed by experienced Hörmann fitters and the specialised trained staff of Hörmann's partners.

# **Hörmann Construction Project Door Programme**

The right solution for any requirement





#### **Function doors**

From sturdy steel internal doors and secure apartment entrance doors to fully glazed office doors up to external doors with thermal break, Hörmann offers a large programme with diverse colour and equipment variants.



#### Steel and stainless steel multi-function doors

Steel multi-function doors offer crucial advantages for architects and building owners: Doors with different functional requirements that are fitted in the same storey match perfectly thanks to their identical look. STS/STU steel and stainless steel doors feature a flush-fitting, elegant appearance.



# Fully glazed tubular frame parts and automatic sliding doors

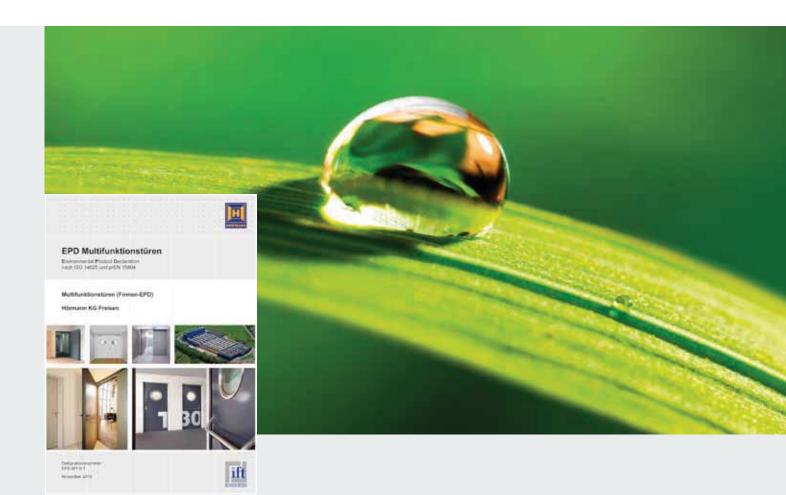
Hörmann's aluminium and steel fire-rated/smoke-tight doors and glazings in the T30, T60 and T90 models will convince you with certified safety, perfect function and a 100 % matching appearance. With Hörmann automatic sliding doors, you are combining the transparency of tubular frame parts with the requirements of fire protection or barrier-free construction. These products allow Hörmann to provide a uniform fire protection concept for use in architecturally demanding construction projects.



#### **Visibility windows**

Hörmann visibility glazings are used as windows or room-high elements to provide more light and better visibility. Visibility glazing is also available for special requirements, i.e. in heat and acoustic insulation or radiation-proof versions, as well as in the fire-retarding F30 and fire-resistant F90 variants. Individual solutions can be implemented using rail divisions, recesses and angles.

# Sustainable Production for Trend-Setting Construction



# Sustainability documented and approved by the ift in Rosenheim

Hörmann has received confirmation of the sustainability of all its multi-function doors through an environmental product declaration (EPD)\* in accordance with ISO 140425 from the Institut für Fenstertechnik (ift – Institute of window technology) in Rosenheim. The inspection was based on the Product Category Rules (PCR) Doors and Gates from ift Rosenheim GmbH, issue PCR-TT-0.1. Environmentally-friendly production was confirmed by a life-cycle analysis in accordance with DIN EN 14040 / 14044 for all doors.

# Sustainably produced function doors from Hörmann

- Environmentally friendly production E.g. solvent-free powder coating at the factory, which can be fully finished on-site with a variety of limited-VOC paints or primers.
- Regional raw materials
   The majority of applied raw materials are purchased from Germany and central Europe.
- Durable, low maintenance products
   Approved in a functional test with more than 200000 closing cycles.

# Sustainable construction with Hörmann's expertise

Hörmann has been able to gain great expertise in sustainable construction through various projects. We also apply this know-how to support your projects. Another advantage: For every project order, the required data for LEED certification are automatically generated.







# Hörmann's Architects' Program

More than 9000 drawings for over 850 products



# The Architects' Program

Planning with Hörmann products is now even easier thanks to a modern, user-friendly interface. Clearly structured navigation via drop-down menus and symbols, as well as a search function, give you faster access to tender specifications and drawings (in DWG and PDF format) of over 850 Hörmann products. Photo-realistic presentations provide additional information on many products.

The Architects' Program is available to you as a web version at www.hormann.co.uk/forums/architects-forum/ architects-program or can be downloaded free-of-charge from the Hörmann Architects' Forum.

# **Good Reasons to Try Hörmann**

Matching system appearance for all functions



You can extend the main functions of multi-function doors (e.g. fire protection) based on your individual requirements. Numerous additional functions are at your disposal. For example, you can optionally equip your fire-rated door with break-in-resistant RC 2 security equipment. See our table on page 25 for all the combination options.

Whether fire-rated or smoke-tight – Hörmann multi-function doors are convincing in every detail. Independent of their functions, all doors have a perfectly matched appearance. The result is a harmonious overall look in your building.



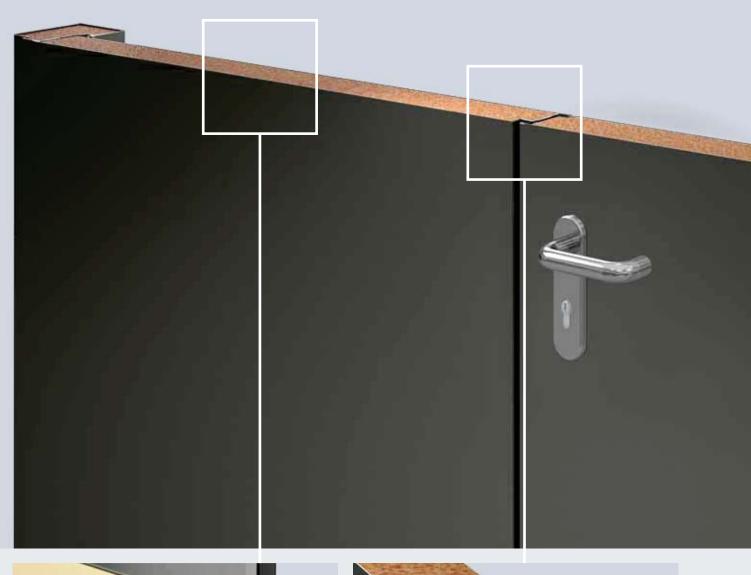
Hörmann automatic hinged doors enable barrier-free passage and are universally applicable. Our multi-function doors are equipped with the corresponding operator at the factory. You can operate the automatic door conveniently via a button, radar or movement detector or Hörmann operating elements with BiSecur radio technology, such as the convenient hand transmitter.

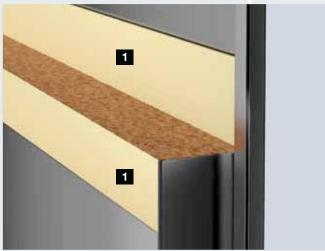
# Corresponding to the new European product standards EN 16034 and EN 14351

Steel fire-rated doors H3 OD are designed in accordance with European fire protection requirements and are geared towards the product standard EN 16034 as well as tested according to DIN 4102 and EN 1634. For you this means that, after they come into effect, these product standards will replace country-specific approvals. Only these European standards and any relevant country-specific requirements now apply for planning your fire-rated doors. The steel multifunction doors D65 OD are geared towards the product standard EN 14351 and are supplied with a CE mark.

# **Multi-Function Door OD**

# Robust, high-quality door featuring excellent leaf strength





# With fully bonded door leaf

The fully bonded composite construction 1 of the door leaf ensures particularly high stability and leaf strength. The door always closes securely and accurately with a satisfying noise.



# Harmonious appearance

In double-leaf doors, the flush-fitting transition of the two door leaves forms a harmonious overall appearance.











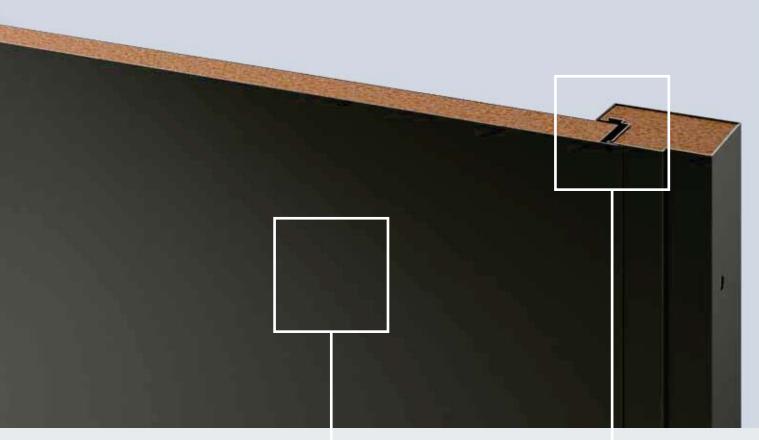








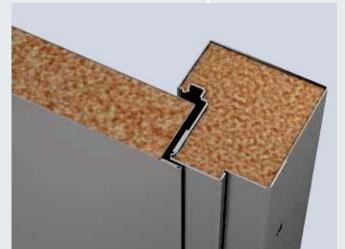






#### Flush surface

Hörmann multi-function doors OD convince with their permanently flush surface. Their advantage: the risk of door leaf warping or unevenness is virtually eliminated.

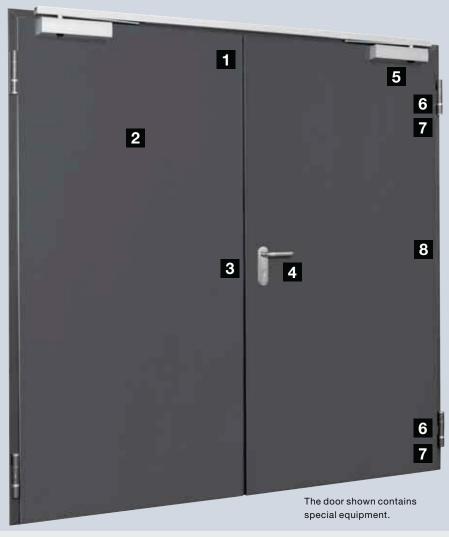


# **Optimal frame solution**

The Hörmann frame system guarantees a stable wall connection for optimal and long-lasting door functionality, making it the optimal frame solution for every wall type.

# **Quality Down to the Last Detail**

### High-quality series equipment in all multi-function doors



- On request, Hörmann multi-function doors are available in a thin rebate (standard) or thick rebate version. For an especially harmonious door appearance, we also offer OD doors with a flush-closing door leaf.
- Colour surface finish
  For a high-quality appearance,
  we supply all door leaves and
  frames not only in galvanized and
  powder-coated versions in Grey
  white, but optionally in RAL to
  choose or with a decor surface
  (H3 OD, D65 OD). We recommend
  fitting with the Hörmann DryFix
  frame (more information
  on page 18).
- 3 Securely locked
  Hörmann steel doors are equipped
  with a high-quality mortice lock
  with lever/knob and are prepared
  for a profile cylinder as standard.
  A robust rebate locking bolt or latch
  in rebate reliably secures the fixed
  leaf in double-leaf doors.







Thin rebate Thick rebate

Flush version

#### 4 Stylish, high-quality lever handles

The FS round lever handle set is both convenient and stable, and is fitted to your multi-function door in a black polypropylene version as standard. A short escutcheon, a securely fitted lever handle and a deadlock insert with a key complete the high-quality equipment. Break-in-resistant doors are supplied with a standard FS security handle set made of aluminium, tested in accordance with EN 1906 / DIN 18257 class ES 1 (short escutcheon) or ES 2 / ES 3 (long escutcheon) with cylinder cover and drill-proof profile.

#### 5 Self-closing function as standard

The standard self-closing function makes a fire-rated or smoke-tight door a reassuring purchase. In single-leaf doors, the self-closing function is realised by a stable, robust spring hinge or Hörmann slide rail door closer HDC 35 (depending on equipment and size).

Double-leaf fire-rated and smoke-tight doors are equipped with a linkage door closer as standard (not shown). The mechanical door leaf selector ensures the correct locking sequence for both door leaves.

#### 6 Maintenance-friendly hinges

Our multi-function doors are equipped with 2 robust hinge sets with ball bearing.

Multi-function doors OD provide additional comfort: The maintenance-friendly rolling bearings on the door leaf can be easily and conveniently replaced.

#### 7 Perfectly adjustable 3-way hinges

Use the optional and practical 3-way adjustable hinges to re-adjust your multi-function door. Even small deviations can easily be compensated for. The hinges are available in a galvanized powder-coated (standard for high-acoustic-rating and flush-closing doors) or a high-quality stainless steel version.

#### 8 Sturdy security bolts

Safer is better: In fire-rated and smoke-tight doors, sturdy steel security bolts provide additional stability on the hinge side in the event of a fire. Break-in-resistant doors are protected against possible forced opening with up to 7 solid steel security bolts (depending on the resistance class).



 $\label{thm:continuous} \mbox{H\"{o}rmann slide} \ rail \ door \ closer \ \mbox{HDC 35 as standard in single-leaf doors} \ (\mbox{depending on equipment and size})$ 



Hinges with ball bearing as standard



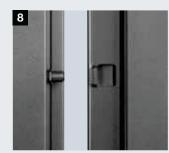
Simple replacement of the rolling bearings on the door (shown: multi-function door OD)



Optional slide rail door closer TS 5000 ISM in double-leaf doors



Optional 3-way adjustable stainless steel hinges



Sturdy security bolts (shown: multi-function door OD)

# **Frame System**

#### Flexible, versatile and quickly fitted



The Hörmann frame system guarantees a stable wall connection for optimal and long-lasting door functionality, providing the door leaf with the ideal framework: lasting quality, reliable stability and a high resistance. Individual frame solutions in genuine Hörmann quality are also available for your wall type:

# Frames with mineral wool backfill for solid walls

DryFix frame for quick, clean fitting (page 18)

# Frames with mineral wool backfill for dry construction

For retrofitting with a double-shell profile frame with concealed bolting (page 20).

#### Frames with mortar for solid walls

Many frame variants for especially heavy wear (page 22)

### Advantages at a glance:

- Sheet thickness 2 mm
- Floor recess 30 mm\*, but can be shortened during fitting
- Moulded sealing groove
- As standard galvanized and with powder-coated primer in Grey white (similar to RAL 9002)
- Optional in RAL to choose
- Simple and fast fitting via diagonal fixing or fixing brackets including steel spacers

#### **Advance delivery**

To allow flexible fitting, we can also deliver the frames for high-quality construction project doors including 3-way adjustable hinges in advance. This gives you even more freedom in planning the fitting:

- The frames can already be fitted during construction.
- The door leaf, as well as the 3-way adjustable hinges, are fitted after construction, helping to avoid damage and soiling.

### Flush-fitting cover caps

In frames that are fitted in the reveal, flush-fitting cover caps ensure the attractive appearance of the frame. They can be painted over and thus completely hidden.



Precise fitting in the fastening holes

### **Edge guard**

All doors that are not provided with lock plates at the factory are equipped with an edge guard made of high-quality plastic as standard. This effectively protects the priming or the on-site coating. In addition, the door closes more quietly.

# Lining groove

The steel frames for multi-function doors are equipped with lining grooves in the frame as standard. The special lining groove means that bonding the seals is not necessary.



Unpainted frame





Frame with one coat of paint  $% \label{eq:frame} % \begin{center} \end{center} % \begin{center}$ 



Levelled out and painted frame: the cover cap is completely concealed.

# Frames with Mineral Wool Backfill for Solid Walls

Quicker, cleaner fitting with DryFix frame







Place the frame in the opening and align it



Tighten frame



Seal the connection gap and cover up the fastening holes



See the fitting video at: www.hormann.co.uk/videos



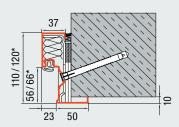
# Fitting made easy with the DryFix frame

The Hörmann DryFix frame is the ideal solution for simple, quick, clean fitting. The advantage: The frame is fully prepared at the factory and already backfilled with mineral wool or gypsum cardboard strips. This saves up to 50 % of the required fitting time at the construction site. Diagonal fixing with only one 100 mm (160 mm for gas concrete) anchoring screw per fixing point ensures maximum frame stability. The concealed fastening holes in the frame rebate are covered with cover caps and are invisible when the door is closed. Fitting without mortar is optimal for unplastered brickwork, as the risk of soiling or damaging the frame or brickwork on the frame or the brickwork is minimised. The DryFix frame is particularly suitable for fitting to existing structures since it can easily be retrofitted.

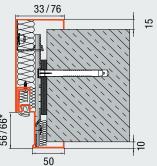




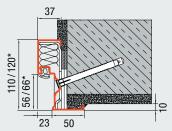




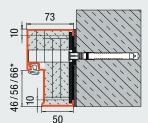
DryFix frame with diagonal fixing (Unplastered brickwork / concrete)



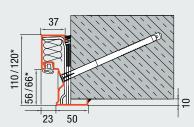
Double-shell profile frame with concealed plug-and-screw fitting and mineral wool backfill (Brickwork/unplastered brickwork/concrete, also for plastered brickwork)



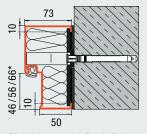
DryFix frame with diagonal fixing (Plastered brickwork)



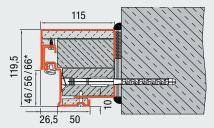
Block frame with flush-fitting cover caps as concealed plug-and-screw fitting (Brickwork/concrete)



DryFix frame with diagonal fixing (Gas concrete)



Block frame with flush-fitting cover caps as concealed plug-and-screw fitting in the opening (Brickwork/concrete)

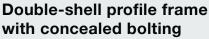


Double-shell block frame with increased frame depth and concealed plug-and-screw fitting (Brickwork/concrete)

# **Frames with Mineral Wool Backfill for Dry Construction**

Quick, concealed fitting with DryFix corner frame and profile frame





The double-shell profile system is particularly suitable for retrofitting. It is fastened to the partition wall via 8 fixing points (in single-leaf doors), one screw each. First, only corner frame profile 1 is mounted. After this step, the door leaf can be adjusted so that it is optimally fitted to the seal. This is particularly advantageous for doors featuring smoke protection, acoustic insulation or thermal insulation. Only then is counter frame profile 2 mounted. Next, the two frame profiles are fastened with screws concealed in the sealing groove. The screw is covered by the sealing. With a depth of 76 mm on the opposite hinge side, the frame can be filled with mineral wool on-site. You can optionally receive suitably shaped parts from the factory.



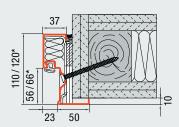
Place corner frame profile 1 of the frame in the opening and align it



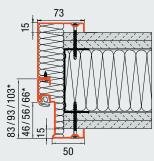
Screw corner frame profile 1 to the partition wall



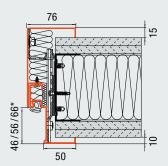
Screw counter frame profile 2 of the frame to profile 1 through the sealing groove and cover with the door sealing



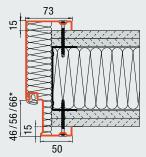
DryFix frame with diagonal fixing (F90 B timber partition walls)



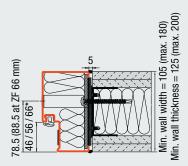
Corner and counter frame with screw-fixing (Partition wall)



Double-shell profile frame with concealed plugand-screw fitting and mineral wool backfill (Partition wall) F90 A and F90 B (shown: F90 A)



Profile frame with screw-fixing (Partition wall)



Block frame with flush-fitting cover caps as concealed plug-and-screw fitting in the opening (Partition wall)

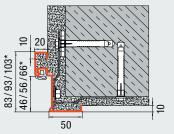
# **Frames with Mortar for Solid Walls**

### Frame types for heavy wear

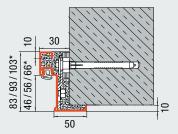


### For more stability and strength

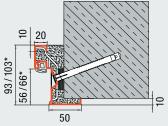
For particularly high demands on frame stability and strength, fitting with mortar backfill is ideal. It is primarily used in heavy doors and doors with heavy wear. Fitting is quick and easy with the supplied fixing systems including spacers. The plug lengths ranging from 80 to 100 mm make these frame types very installation-friendly.



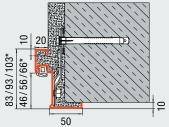
Corner frame with plug-and-screw fitting (Brickwork/concrete)



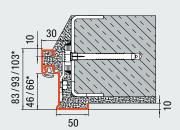
Corner frame with concealed plugand-screw fitting (Unplastered brickwork/concrete)



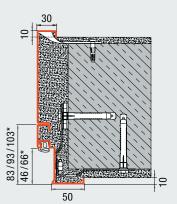
Corner frame with diagonal fixing (Brickwork / unplastered brickwork / concrete)



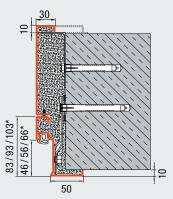
Corner frame with plug-andscrew fitting in the reveal (Brickwork / concrete)



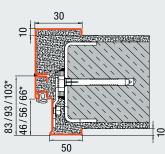
Corner frame with fitting by welding (Gas concrete)



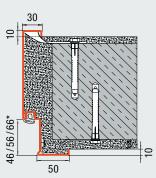
Corner and counter frame with plug-and-screw fitting (Brickwork / concrete)



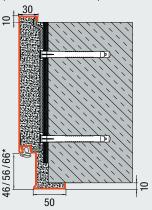
Corner and counter frame with concealed plug-and-screw fitting and counter frame with fitting by welding (Unplastered brickwork / concrete)



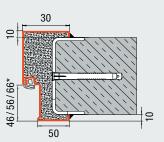
Corner and counter frame with fitting by welding (Gas concrete)



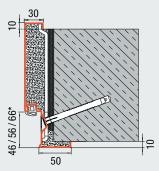
Profile frame with plug-and-screw fitting (Brickwork / concrete)



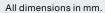
Profile frame with plug-and-screw fitting through the frame reveal (Unplastered brickwork / concrete)

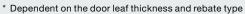


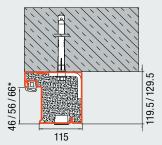
Profile frame with fitting by welding (Gas concrete)



Profile frame with diagonal fixing (Brickwork)







Block frame with flush-fitting cover caps as concealed plug-and-screw fitting in front of the opening

# **Always the Perfect Solution for Your Requirements**

Fire-retarding, smoke-tight, acoustic-rated, break-in-resistant









### Fire-rated and smoke-tight doors

Smoke and fire damage can have fatal, life-threatening consequences. This makes safe equipment with fire-rated and smoke-tight doors even more crucial. It's a good thing that you can rely on tested, officially approved Hörmann fire-rated and smoke-tight doors.





#### Acoustic-rated doors

Noise not only reduces the ability to concentrate, but can also trigger stress and result in permanent illness. This is why it is important to best insulate noise at its point of origin. Hörmann acoustic-rated doors make a major contribution with acoustic values of up to 61 dB.











# Security doors

Safety first! Hörmann break-in-resistant doors have been tested and certified in accordance with European standards DIN ENV 1627 to 1630 since 1999. Double-leaf security doors in resistance class RC 3 with anti-panic function according to EN 1125 reliably secure your emergency exits against break-in attempts.





# **Multi-purpose doors**

For warehouse or office, interior or exterior use, with or without special equipment - the large range of Hörmann multi-purpose doors meets a wide variety of requirements.



# **Needs-Based Combinations**

# All possibilities at a glance

			Functions										
					T30	<b>T60</b>	<b>T90</b>	RS	dB	WK 2 RC 2	WK 3 RC 3	WK 4 RC 4	
Door description	Version	Page	Fully bonded composite construction	Welded design	T30 fire-retarding	T60 high fire resistance	T90 fire-proof	Smoke-tight	Acoustic-rated	Break-in-resistant WK 2/RC2	Break-in-resistant WK 3/RC 3	Break-in-resistant WK 4/RC 4	Use in exterior walls
H3D	Single-leaf	27						•		•			
H3 OD	Single-leaf	29						•		•	•*	•*	
H3 OD	Double-leaf	29			-			•		•	•**		
H3 G	Single-leaf	30			-			•					
H3 VM	Double-leaf	30			-			•			•		
Н3 КТ	Single-leaf	31								•			•
H6	Single-leaf	33						•		•			
H6	Double-leaf	33						•		•			
H16 OD	Single-leaf	35						•		•			
H16 OD	Double-leaf	35						•					
H16	Single-leaf	36						•		•	•	•	
H16	Double-leaf	37						•		•			
H16 G	Single-leaf	36						•					
H16 G	Double-leaf	37											
RS55	Single-leaf	39											
RS55	Double-leaf	39											
HS75	Single-leaf	41						•		•			
H16 S	Single-leaf	41								•			
D65 OD	Single-leaf	43								•	***	***	•
D65 OD	Double-leaf	43								•	***		•
D65	Single-leaf	45											•
D65	Double-leaf	45											•

<sup>■</sup> Main function – as standard

Additional function – with corresponding equipment

<sup>\*</sup> Delivered as fire-rated door H3

 $<sup>^{\</sup>star\star}$  Delivered as fire-rated door H3 VM \*\*\* Delivered as security door E65

## Tower 185, Frankfurt Architect: Christoph Mäckler Architekten, Frankfurt am Main









#### Hörmann products

- T30 steel fire-rated doors H3
- T90 steel fire-rated doors H16
- Steel smoke-tight doors RS 55
- Multi-purpose doors D65
- Multi-purpose doors D55
- T30 stainless steel fire-rated doors STS / STU



# T30 Fire-Rated Door H3D

# Single-leaf



#### Thin rebate

Door leaf thickness 45 mm





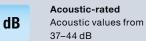
#### Fire-retarding

# Additional functions

(with corresponding equipment)

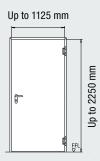
RS

#### Smoke-tight





#### Break-in-resistant



H3D-1
Welded design
45 mm
1.0 mm
Thin rebate

Fitting in	
Brickwork	≥ 115 mm
Concrete	≥ 100 mm
Gas concrete blocks	≥ 150 mm
Gas concrete slabs	≥ 150 mm
Prefabricated walls according to DIN 4102-4. Tab. 48	> 100 mm

#### Additional functions / performance characteristics

Acoustic rating category	II	Ш
With bottom profile with seal	41 dB	-
With retractable bottom seal	37 dB	-
With threshold rail with seal	-	44 dB

#### **Optional extras**

Glazings Page 46
Fixed top panels Page 48
Special equipment Page 51
Door sizing Page 58

	H3D-1		
Size range	Width	Height	
Nominal size (ordering size)	625 – 1125	1750 – 2250	

All dimensions in mm 27

Building "X" at Bielefeld University Architect: Architektur- und Ingenieurbüro agn Niederberghaus & Partner, Ibbenbüren









#### Hörmann products

- Steel fire-rated doors H3
- Steel fire-rated doors H16
- Stainless steel fire-rated doors STS
- Fire sliding doors FST

# **T30 Fire-Rated Door H3 OD**

# Single and double-leaf





П	Thin rebate Door leaf thickness 65 mm
	Thick rebate Door leaf thickness 65 mm





**Additional** 

**T30** 

RS

**functions** Smoke-tight

Acoustic-rated dB H3 OD: Acoustic values from 32 – 42 dB

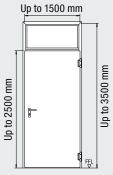
Break-in-resistant Not in combination with glazing and top panel

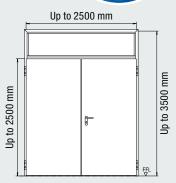
Delivered as H3 **RC 3** 

Delivered as H3-1 **RC 4** 

Decor surfaces As thick rebate

# Up to 1250 mm Up to 2500 mm Jp to 1749 mm F





1.5 W/(m<sup>2</sup>·K)\*\*

Fire-rated door	H3-1 OD	H3-2 OD
Design	Fully bonded composite construction	Fully bonded composite construction
Door leaf	65 / 59 mm	65 / 59 mm
Sheet thickness	1.0 / 1.5 mm	1.0 / 1.5 mm
Rebate type	Thin / thick rebate / flush	Thin / thick rebate / flush
Fitting in		
Brickwork	≥ 115 mm / ≥ 175 mm*	≥ 115 mm / ≥ 175 mm*
Concrete	≥ 100 mm / ≥ 140 mm*	≥ 100 mm / ≥ 140 mm*
Gas concrete blocks	≥ 150 mm	≥ 175 mm
Gas concrete slabs	≥ 150 mm	≥ 175 mm
Prefabricated walls according to DIN 4102-4, Tab. 48	≥ 100 mm	≥ 100 mm
Prefabricated walls according to DIN 4102-4, Tab. 49	≥ 130 mm	≥ 130 mm

#### Additional functions / performance characteristics

Thermal insulation  $\mathbf{U_D}$  in accordance with DIN ISO 10077-1 1.5 W/( $m^2 \cdot K$ )\*\*

Acoustic rating category	1	II	Ш	1	II	Ш
	(Standard)	(Optional)	(Optional)	(Standard)	(Optional)	(Optional)
With bottom profile with seal	33 dB	-	42 dB	33 dB	-	42 dB
With retractable bottom seal	32 dB	38 dB	-	32 dB	38 dB	42 dB
With threshold rail with seal	33 dB	-	42 dB	33 dB	-	42 dB
With all-round frame on 4 sides	33 dB	-	42 dB	33 dB	-	42 dB

With top panel

For a door without glazing or top panel

#### **Optional extras**

Glazings	Page 46
Fixed top panels	Page 48
Decor surfaces	Page 50
Special equipment	Page 51
Door sizina	Page 58

	нз-	1 OD	H3-2 OD		
Size range	Width	Height	Width	Height	
Nominal size (ordering size)	500 – 1500	500 – 2500	1375 – 2500	1750 – 2500	
With fixed top panel		- 3500		-3500	
Traffic leaf width			750 – 1250		
Fixed leaf width			500 – 1250		

29 All dimensions in mm

# **T30 Fire-Rated Door** H3 G / H3 VM

# Single and double-leaf



Thin rebate

Door leaf thickness 65 mm



Thick rebate

Door leaf thickness 65 mm

**Main function** 

**T30** 

RS

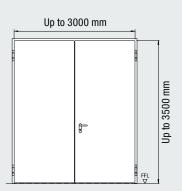
Fire-retarding

Additional functions

(with corresponding equipment)

Smoke-tight





Fire-rated door	H3 G-1	H3 VM-2
Design	Welded design	Welded design
Door leaf	65 mm	65 mm
Sheet thickness	1.5 mm	1.5 mm
Rebate type	Thin rebate	Thin / thick rebate
Fitting in		
Brickwork	≥ 240 mm	≥ 175 mm
Concrete	≥ 140 mm	≥ 140 mm
Gas concrete blocks	≥ 175 mm	≥ 175 mm
Gas concrete slabs	≥ 175 mm	≥ 175 mm
Prefabricated walls according to DIN 4102-4, Tab. 48	≥ 100 mm	≥ 100 mm

#### Additional functions / performance characteristics

Thermal insulation  $\mathbf{U}_{\mathbf{D}}$  in accordance with DIN ISO 10077-1

1.6 W/(m<sup>2</sup>·K)

## **Optional extras**

Glazings Page 46 Fixed top panels Page 48 Special equipment Page 51 Door sizing Page 58

	нз	G-1	нз v	/M-2	
Size range	Width	Height	Width	Height	
Nominal size (ordering size)	875 – 1500	2500 – 3250	1375 – 3000	1750 – 3500	
With fixed top panel					
Traffic leaf width			1000 – 1500		
Fixed leaf width			500 – 1500		

# **T30 Fire-Rated Door H3 KT**

Single-leaf







#### Thick rebate

Door leaf thickness 55 mm, sheet thickness 1.5 mm

#### **Main function**



#### Fire-retarding



#### Use in exterior walls

With national technical approval

#### **Additional** functions

(with corresponding equipment)



#### Acoustic-rated

Acoustic values from 38-45 dB



#### Break-in-resistant

**RC 2** 



Fire-rated door нз кт

Design Welded design

Door leaf 55 mm Sheet thickness 1.5 mm Rebate type Thick rebate

Fitting in Brickwork

≥ 115 mm Concrete ≥ 100 mm Gas concrete blocks ≥ 150 mm Gas concrete slabs ≥ 150 mm

#### Additional functions / performance characteristics

**Thermal insulation U**<sub>D</sub> in accordance with DIN ISO 10077-1 1.9 W/(m<sup>2</sup>·K) Acoustic insulation 38 - 45 dB Security RC 2 Wind load Class C5

Water tightness under heavy rain Class 1A (opening inwards)

Class 2A (opening outwards)

Air permeability

**Operating forces** Class 1 (opening inwards)

Class 2 (opening outwards)

Mechanical strength Class 4 Differential climate behaviour Class 2(d) / 2(e)

The listed values depend on the door features and fitting situation.

### **Optional extras**

Glazings Page 46 Fixed top panels Page 48 Special equipment Page 51 Door sizing Page 58

	нз кт			
Size range	Width Height			
Nominal size (ordering size)	625 – 1125	1750 – 2250		

31 All dimensions in mm

# **ESO European Southern Observatory, Garching near Munich Architect: Auer Weber, Munich**





#### Hörmann products

- Steel fire-rated doors H3
- Steel multi-purpose doors D45 / D55
- Fire sliding doors FST
- Steel fire-rated doors STS



# **T60 Fire-Rated Door H6**

# Single and double-leaf



Thin rebate

Door leaf thickness 65 mm



Thick rebate

Door leaf thickness 65 mm

**Main function** 



High fire resistance

#### **Additional** functions

(with corresponding equipment)



Smoke-tight



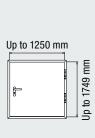
Acoustic-rated

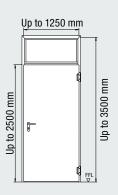
Acoustic values from 37-45 dB

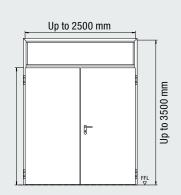


Break-in-resistant Up to 2500 × 2500 mm

**RC 2** 







Fire-rated door	H6-1	H6-2	
Design	Welded design	Welded design	
Door leaf	65 mm	65 mm	
Sheet thickness	1.0 / 1.5 mm	1.0 / 1.5 mm	
Rebate type	Thin / thick rebate	Thin rebate	
Fitting in			
Brickwork	≥ 115* / 175 mm	≥ 175 mm	
Concrete	≥ 100* / 140 mm	≥ 140 mm	
Gas concrete blocks	≥ 175* / 200 mm	≥ 200 mm	
Gas concrete slabs	≥ 175* / 200 mm	≥ 200 mm	
Partition walls	≥ 125 mm	≥ 125 mm	
* Up to BRB 625 mm and BRH 750 mm			

#### Additional functions / performance characteristics

With all-round frame on 4 sides

 $\label{eq:continuous} \mbox{Thermal insulation $U_{\rm D}$} \\ \mbox{in accordance with DIN ISO 10077-1} \qquad 1.7 \ \mbox{W/(m$^2$-K)} \\$ 1.7 W/(m<sup>2</sup>·K) Ш Ш Acoustic rating category Ш With bottom profile with seal 40 dB 42 dB 38 dB With retractable bottom seal 37 dB With threshold rail with seal 43 dB 45 dB

43 dB

### **Optional extras**

Glazings Page 46 Fixed top panels Page 48 Special equipment Page 51 **Door sizing** Page 58

	H6-1		H6-2	
Size range	Width	Height	Width	Height
Nominal size (ordering size)	625 – 1250	1750 – 2500	1375 – 2500	1750 – 2500
With fixed top panel		- 3500		-3500
Traffic leaf width			750 – 1250	
Fixed leaf width			500 – 1250	

33 All dimensions in mm

# RAMADA Hotel & Conference Center Munich Architect: Katrin Hootz Architektengesellschaft, Munich









#### Hörmann products

- T30 steel fire-rated doors H3
- T30 aluminium fire-rated doors HE 321
- Automatic sliding doors AD 100
- T30 steel fire-rated door H3
- T90 steel fire-rated door H16
- T30 steel hollow profiled section door HL 310 / 320
- T90 steel hollow profiled section door HL 921

# **T90 Fire-Rated Door** H16 0D

# Single and double-leaf







#### Thin rebate

Door leaf thickness 65 mm

#### Thick rebate

Door leaf thickness 65 mm

#### **Main function**

**T90** 

#### Fire-proof

#### **Additional** functions

RS

#### Smoke-tight

dB

#### Acoustic-rated

H16-1 OD

Acoustic values from 37 - 42 dB, H16-2 OD Acoustic values from

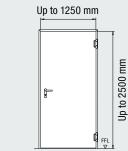
35-42 dB

# **RC 2**

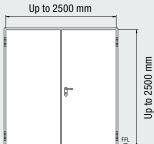
#### Break-in-resistant Only H16-1 OD: Not

in combination with glazing and top panel From  $625 \times 1750 \text{ mm}$ Up to 1250 × 2500 mm









#### Fire-rated door

Sheet thickness

### H16-1 OD

#### Fully bonded composite construction

65 mm

1.0/1.5 mm Thin / thick rebate

#### H16-2 OD

#### Fully bonded composite construction

65 mm

1,0

Thin / thick rebate

# Fitting in

Rebate type

Design

Door leaf

Brickwork	≥ 175 mm	≥ 175 mm
Concrete	≥ 140 mm	≥ 140 mm
Gas concrete blocks	≥ 200 mm	≥ 200 mm
Gas concrete slabs	≥ 200 mm	≥ 200 mm
Prefabricated walls according to DIN 4102-4, Tab. 48	≥ 125 mm	≥ 125 mm
Prefabricated walls according to DIN 4102-4, Tab. 49	≥ 125 mm	≥ 125 mm

#### Additional functions / performance characteristics

al)

For a door without glazing or top panel

#### **Optional extras**

Glazings	Page 46
Fixed top panels	Page 48
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	H16-1 OD		H16-2 OD	
Size range	Width	Height	Width	Height
Nominal size (ordering size)	500 – 1250	500 – 2500	1375 – 2500	1750 – 2500
Traffic leaf width			750 – 1250	
Fixed leaf width			500 – 1250	

35 All dimensions in mm

# **T90 Fire-Rated Door** H16/H16G

#### Single-leaf



Thin rebate

Door leaf thickness 65/78 mm

Thick rebate

Door leaf thickness 65 mm

Main function

**T90** 

Fire-proof

#### Additional **functions**

(with corresponding equipment)

RS

Smoke-tight



Acoustic-rated

H16-1: Acoustic values from 38 – 43 dB



Break-in-resistant

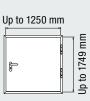
Up to 1250 × 2500 mm



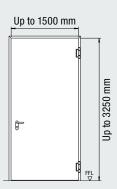
Up to  $1250 \times 2500$  mm, sheet thickness 1.5 mm



Up to  $1250 \times 2500$  mm, sheet thickness 1.5 mm







### Fire-rated door Design

Welded design Door leaf 65/78 mm **Sheet thickness** 1.0/1.5 mm Rebate type Thin / thick rebate Welded design 78 mm 1.5 mm

H16 G-1

Thin rebate

Fit	tting	in
Br	ickw	ork
_		

≥240 ≥ 115 mm\*/≥ 175 mm Concrete  $\geq$  100 mm\*/ $\geq$  140 mm ≥ 140 mm ≥ 175 mm ≥ 200 mm Gas concrete blocks Gas concrete slabs ≥ 175 mm ≥ 200 mm Prefabricated walls according to DIN 4102-4, Tab. 48 ≥ 125 mm Prefabricated walls according to DIN 4102-4, Tab. 49 ≥ 125 mm

H16-1

#### Additional functions / performance characteristics

Acoustic rating category	II	III	-
With bottom profile with seal	40 dB	-	-
With retractable bottom seal	38 dB	-	-
With threshold rail with seal	-	43 dB	-
With all-round frame on 4 sides	_	43 dB	-

#### **Optional extras**

Glazings Page 46 Fixed top panels Page 48 Special equipment Page 51 Door sizing Page 58

	H16-1		H16 G-1	
Size range	Width	Height	Width	Height
Nominal size (ordering size)	500 – 1250	500 – 2500	875 – 1500	2000 – 3250

<sup>\*</sup> Up to BRB 625 mm and BRH 750 mm

### T90 Fire-Rated Door H16 / H16 G

#### **Double-leaf**



Thin rebate

Door leaf thickness 65/78 mm

#### Main function



Fire-proof

### Additional functions

(with corresponding equipment)



Smoke-tight

H16-2



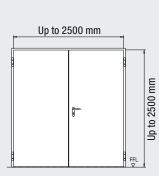
Acoustic-rated

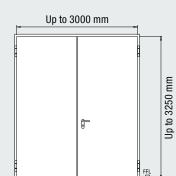
H16-2: Acoustic values from 37 – 45 dB



Break-in-resistant

H16-2





Fire-rated door	H16-2	H16 G-2
Design	Welded design	Welded design
Door leaf	65 mm	78 mm
Sheet thickness	1.0 / 1.5 mm	1.5 mm
Rebate type	Thin rebate	Thin rebate
Fitting in		
Brickwork	≥ 175 mm	≥ 240 mm
Concrete	≥ 140 mm	≥ 140 mm
Gas concrete blocks	≥ 150 mm	≥ 200 mm
Gas concrete slabs	≥ 150 mm	≥ 200 mm
Prefabricated walls according to DIN 4102-4, Tab. 48	≥ 125 mm	-
Prefabricated walls according to DIN 4102-4, Tab. 49	≥ 125 mm	-

#### Additional functions / performance characteristics

Acoustic rating category	II	III	-
With bottom profile with seal	-	42 dB	-
With retractable bottom seal	37 dB	-	-
With threshold rail with seal	-	45 dB	-

#### Optional extras

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Door sizing Page 58

	H16-2		H16 G-2	
Size range	Width	Height	Width	Height
Nominal size (ordering size)	1375 – 2500	1750 – 2500	1500 – 3000	2000 – 3250
Traffic leaf width	750 – 1250		1000 – 1500	
Fixed leaf width	500 – 1250		500 – 1500	

### Jänschwalde power station works fire brigade, Peitz Architect: Planungsgruppe Prof. Sommer, Cottbus









#### Hörmann products

- T30 steel fire-rated doors H3
- T30 aluminium fire-rated door HE 321
- Industrial sectional doors APU F42

# Smoke-Tight Door RS55

#### Single and double-leaf



Thin rebate

Door leaf thickness 55 mm



Thick rebate

Door leaf thickness

55 mm

#### Main function



Smoke-tight

With bottom door seal type 1 or 2

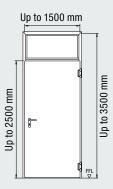
### Additional functions

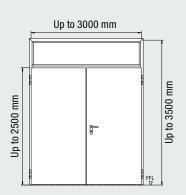
(with corresponding equipment)



Acoustic-rated

Acoustic values from 38 – 41 dB



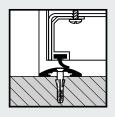


Smoke-tight door	RS55-1	RS55-2	
Design	Welded design	Welded design	
Door leaf	55 mm	55 mm	
Sheet thickness	1.0/1.5 mm	1.0/1.5 mm	
Rebate type	Thin / thick rebate	Thin / thick rebate	
Fitting in			
Brickwork	≥ 115 mm	≥ 115 mm	
Concrete	≥ 100 mm	≥ 100 mm	
Gas concrete blocks	≥ 150 mm	≥ 175 mm	
Gas concrete slabs	≥ 150 mm	≥ 175 mm	
Prefabricated walls according to DIN 4102-4, Tab. 48	≥ 100 mm	≥ 100 mm	
A -1-1:4:1			

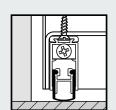
#### Additional functions / performance characteristics

Acoustic rating category	II .	11
With bottom profile with seal	41 dB	40 dB
With retractable bottom seal	38 dB	38 dB

#### **Door bottom seals**



Type 1 Aluminium bottom profile with seal, frame with stepped threshold



**Type 2**Bottom seal, retractable

#### **Optional extras**

Glazings	Page 46
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	RS	55-1	RS55-2	
Size range	Width	Height	Width	Height
Nominal size (ordering size)	625 – 1250	1750 – 2500	1375 – 2500	1750 – 2500
With fixed top panel		- 3500		-3500
Traffic leaf width			750 – 1250	
Fixed leaf width			500 – 1250	

#### 25hours Hotel Hamburg Hafencity Architect: Böge Lindner 2K Architekten, Hamburg







#### Hörmann products

- T30 steel fire-rated door H3
- T30 steel fire-rated door HL 321
- T30 steel system wall



# Acoustic-Rated Door HS75 / H16 S

Single-leaf





Thick rebate

Door leaf thickness 75 mm

#### Main function

dB

High acoustic rating Acoustic values from

50-61 dB

### Additional functions

(with corresponding equipment)



Fire-proof H16 S

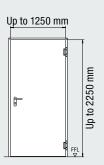


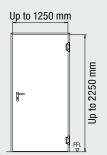
Smoke-tight



Break-in-resistant

RC 2





Acoustic-rated door	HS75-1
Design	Welded design
Door leaf	75 mm
Sheet thickness	1.0 mm
Rebate type	Thick rebate

**Welded design** 75 mm 1.0 mm Thick rebate

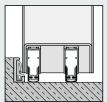
H16 S-1

Fitting in		
Brickwork	≥ 115 mm	≥ 240 mm
Concrete	≥ 100 mm	≥ 140 mm

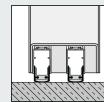
Additional functions / performance characteristics				
Acoustic rating category	IV	V	IV	V
With threshold rail with seal and 2 retractable bottom seals	-	53 dB	-	53 dB
With 2 retractable bottom seals	50 dB	-	50 dB	-
With threshold rail with seal	51 dB	-	51 dB	-

For increased requirements, acoustic rating category VI				
With 2 retractable bottom seals	59 dB	-	59 dB	-
With 2 aluminium bottom profiles with seal and stepped threshold	59 dB	_	59 dB	_
''				
With threshold rail with seal	61 dB	-	61 dB	-

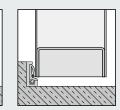
#### Door bottom seals



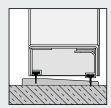
Threshold rail with seal and 2 retractable bottom seals



2 retractable bottom seals



Threshold rail with seal



Stepped threshold with seal

#### **Optional extras**

Glazings	Page 46
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	HS7	75-1	H16 S-1		
Size range	Width Height		Width	Height	
Nominal size (ordering size)	625 – 1250	1750 – 2250	625 – 1250	1750 – 2250	

## Office building at Rödingsmarkt, Hamburg Architect: Bothe Richter Teherani, Hamburg









#### Hörmann products

- T30 steel fire-rated doors H3
- T90 steel fire-rated doors H16
- T30 steel fire-rated doors STS
- T30 aluminium fire-rated doors HE 311

### **Multi-Function Door D65 0D**

#### Single and double-leaf



	71
<u>u</u>	
$\overline{}$	$\neg$

#### Thin rebate

Door leaf thickness 65 mm

#### Thick rebate

Door leaf thickness 65 mm

#### Flush

Door leaf thickness 59 mm

#### **Main function**



dB

Multi-purpose door

### **Additional**

### **functions**

Acoustic-rated

Acoustic values from 32-42 dB

in combination with glazing and top panel From 625 × 1750 mm Up to 1250 × 2500 mm

**RC 3** 

Delivered as E65



Delivered as E65



#### Use in exterior walls Labelled according to

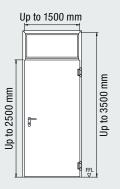
DIN EN 14351-1



### **Decor surfaces**

As thick rebate

ι	lp to 1250 mm	
	6	In to 1749 mm



	Up to 3	000 mm	ļ
Up to 2500 mm		0-	<sup>4∄</sup> Up to 3500 mm

#### **Multi-function door**

Sheet thickness

Gas concrete blocks

Gas concrete slabs

DIN 4102-4, Tab. 48

Prefabricated walls according to

Prefabricated walls according to

#### D65-1 OD

1.0/1.5 mm

≥ 115 mm

≥ 100 mm

> 150 mm

≥ 150 mm

≥ 100 mm

≥ 130 mm

33 dB

Fully bonded composite

#### D65-2 OD

Design

Fitting in Brickwork

Concrete

construction 65/59 mm Door leaf

Rebate type Thin / thick rebate/flush Fully bonded composite construction

65/59 mm 1.0/1.5 mm

≥ 115 mm

≥ 100 mm

≥ 175 mm

≥ 175 mm

≥ 100 mm

≥ 130 mm

33 dB

42 dB

Thin / thick rebate/flush

		Brea
RC	2	Not i

#### ak-in-resistant

DIN 4102-4, Tab. 49 Additional functions / performance characteristics

**Thermal insulation U**<sub>D</sub> in accordance with DIN ISO 10077-1 1.5 W/(m<sup>2</sup>·K)\* 1.5 W/(m<sup>2</sup>·K)\* Ш **Acoustic rating category** (Standard) (Optional) (Optional) (Standard) (Optional) (Optional) With bottom profile with seal 33 dB 42 dB 33 dB 42 dB With retractable bottom seal 32 dB 38 dB 32 dB 38 dB 42 dB With threshold rail with seal 33 dB 42 dB 33 dB 42 dB

42 dB

For a door without glazing or top panel

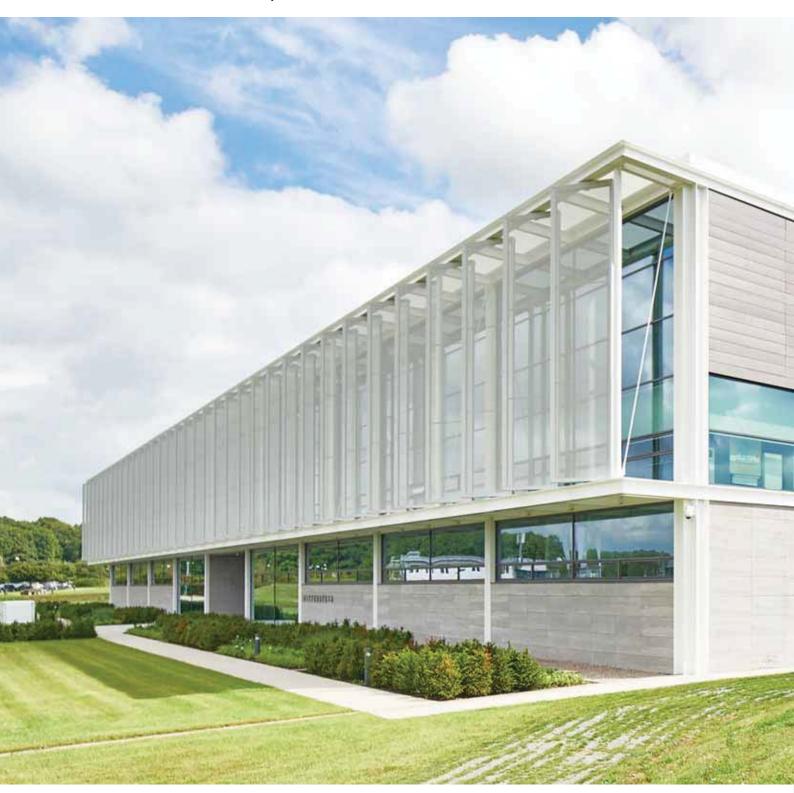
With all-round frame on 4 sides

#### **Optional extras**

Glazings	Page 46
Fixed top panels	Page 48
Decor surfaces	Page 50
Special equipment	Page 51
Door sizing	Page 58

	D65-	1 OD	D65-2 OD		
Size range	Width Height		Width	Height	
Nominal size (ordering size)	500 – 1500	500 – 2500	1375 – 3000	1750 – 2500	
With fixed top panel		-3500		-3500	
Traffic leaf width			750 – 1500		
Fixed leaf width			500 – 1500		

## Wittenstein Innovationsfabrik, Igersheim-Harthausen Architect: HENN Architekten, Munich









#### Hörmann products

- Steel fire-rated doors H3
- Fire sliding doors FST
- Steel fire-rated doors STS
- High-speed doors V 5015 SEL
- Industrial sectional doors SPU F42

### Steel Door D65

#### Single and double-leaf





Thin rebate

Door leaf thickness 65 mm

#### Main function



Multi-purpose door

### Additional function

(with corresponding equipment)

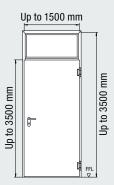


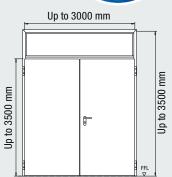
Acoustic-rated

Acoustic values from 38–45 dB



**Use in exterior walls** Labelled according to DIN EN 14351-1





Steel door	D65-1	D65-2
Design	Welded design	Welded design
Door leaf	65 mm	65 mm
Sheet thickness	1.5 mm	1.5 mm
Rebate type	Thin rebate	Thin rebate
Fitting in		
Brickwork	•	•
Concrete	•	•
Gas concrete blocks	•	•
Gas concrete slabs	•	•
Partition walls	•	•

#### Additional functions / performance characteristics Thermal insulation U<sub>D</sub> in accordance with DIN ISO 10077-1 1.6 W/(m²·K) 1.6 W/(m<sup>2</sup>·K) **Acoustic rating category** Ш With bottom profile with seal 40 dB With retractable bottom seal 38 dB With threshold rail with seal 45 dB Wind load Class C5 Class C2 Water tightness under heavy rain Class 1A - 7A Class 4A Air permeability Class 3-4 Class 2 **Operating forces** Class 2-4 Mechanical strength Class 4 Differential climate behaviour Class 2(d) - 3(e) Class 1 The listed values depend on the door features and fitting situation

ne listed values depend on the door features and fitting situation

#### Optional extras

Glazings	Page 46
Fixed top panels	Page 48
Special equipment	Page 51
Door sizing	Page 58

	D6	5-1	D65-2		
Size range	Width	Height	Width	Height	
Nominal size (ordering size)	625 – 1500	2500 – 3500	1250 – 3000	2500 – 3500	
With fixed top panel		-3500		-3500	
Traffic leaf width			750 – 1500		
Fixed leaf width			500 – 1500		

### **More Design Options Provided by Glazings**



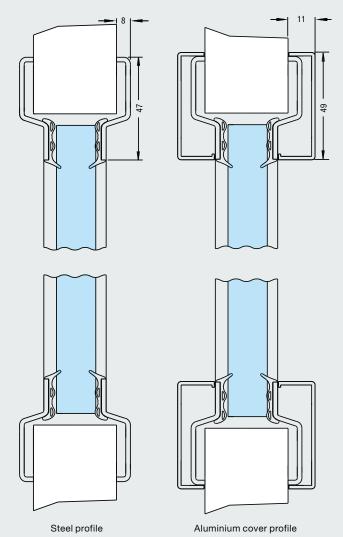
#### Aluminium or steel glazing frame

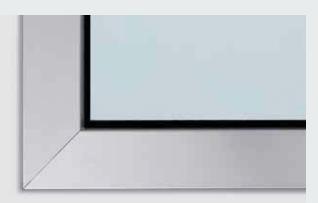
As standard, glazing profiles are supplied in galvanized steel, with powder-coated primer in Grey white (similar to RAL 9002).

On request, the profiles are also available in brushed stainless steel and rectangular glazing with aluminium cover profiles anodized with a natural-finish (F1).



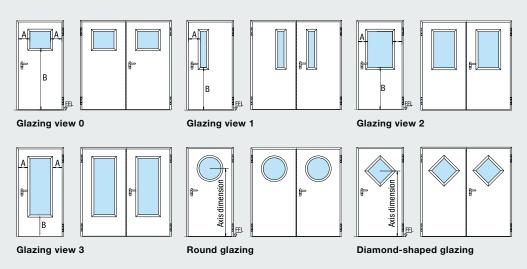
Stainless steel profile





Aluminium cover profile

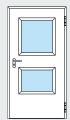
Glazing is supplied in a standard size that matches the door size proportionally and provides for an attractive look and uniform appearance with its slim profiles. Lever handles do not disturb the line of sight through the glass.

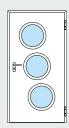


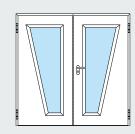
	H3D	H3 VM	H3 OD	H3G	H3 OD RC 2	Н6	H6 RC 2	H16	H16 OD	H16 G Single- leaf	H16 RC 2	RS 55	D65 D65 OD
Version – ( ● – Standard, ○ – Option	nal by glazi	ng to choo	se)										
View 0	0	0	0	0	0	0	0	0		0	0	0	•
View 1	•	•	•	•	•	•	•	•	•	•	•	•	•
View 2	•	•	•	•	•	•	•	•	•	•	•	•	•
View 3	•	•	•	•		•		•	•	•		•	•
Round glazing	•	•	•	•	•	•	•	•		•	•	•	•
Diamond-shaped glazing	0	0		0		0		0				0	•
Glazing to choose	•	•	■ 1)	•	•	•	•	•		•	•	•	•

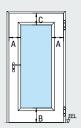
<sup>1)</sup> Round glazings not possible for STS 90 and STU 90!

Special glazing available on request Besides the glazing referred to above we also supply special single or multipane glazing in various forms and arrangements within the permitted distances to the sides, bottom section heights and glazing size ranges.









Glazing to choose

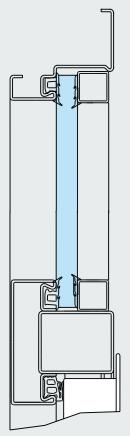
Minimum distance to side	A – distance to side	B – bottom section height from FFL	C – distance to side, top
H3D	215	440	215
H3-1 OD	215	225	215
H3-2 OD	241	231	241
H3 G	215	965	215
H3 OD RC 2	215	965	215
H6	215	270	215
H6 RC 2	215	965	215
H16	215	270	215
H16 G-1	215	965	215
H16 RC 2	215	965	215
STS/STU	215*	215*	215*
RS 55	215	225	215
H16 OD	265	500	470
D65, D65 OD	215	225	215
RC 2, RC 3 D65 OD	215	965	512

 $<sup>^{\</sup>star}\,$  Minimum distance to side of 160 mm also possible on request

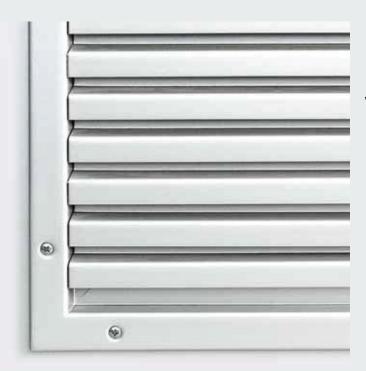
### **Room-High Door View** through Fixed Top Panels



The fixed top panel allows you to individually design roomhigh doors for your facility. They offer a harmonious look thanks to the surrounding vertical frame profiles.

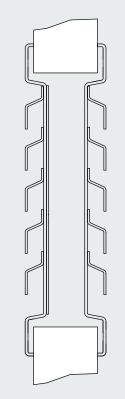


With steel panel Height Min. 250 mm Мах. 1000 mm With glazing 250 mm Height Min. 1000 mm Мах. With ventilation grille Height Min. 250 mm



All ventilation grilles consist of safety sheet metal with an internal perforated steel sheet. They are supplied galvanized and with powder-coated primer in Grey white (similar to RAL 9002).

#### Ventilation grilles

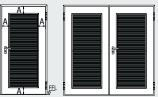




Мах.

1000 mm

Distance to side A: 220 mm Bottom section height B: 180 mm



Distance to At least 180 mm

side A: Width: 250 mm Min. 1140 mm Max. 250 mm Height: Min.

Max. 2395 mm For break-in-resistant doors Width: 800 mm Max. Height: Max. 1370 mm

### Overview of Glazings, Ventilation Grilles and Fixed Top Panels

	нзр	H3 OD	Н6	H16 0D	H16	HS75	H16 S	RS55	D65 0D RC 2	D65 OD RC 3	D65 OD	D65
Glazing variations (see page	46 – 47)											
Rectangular glazing view 0	0	0	0	0	0			0	0	0	•	•
Rectangular glazing view 1	<b>●</b> 1)	•	•	•	•			•	0		•	•
Rectangular glazing view 2	●1)	•	•	•	•			•	0	0	•	•
Rectangular glazing view 3	●1)	<b>●</b> 1)	<b>●</b> 1)	<b>●</b> 1)	<b>●</b> 1)			•	0	0	0	0
Round glazing	●1)	<b>●</b> 1)	<b>●</b> 1)	<b>●</b> 1)	●1)			•			•	•
Diamond-shaped glazing	0	0	0	0	0			0	0		•	•
Flush-fitting glazing to choose		0										
Glazing to choose Please note the maximum measurements on page 47	0	0	0	0	0			0	0	0	0	0
Ventilation grille (see page 4	8)											
Standard									•		•	•
Size to choose									•		•	•
Fixed top panel (see page 48	3)					'	1		'	1	'	
Steel panel/fire protection panel		<b>•</b> 2)							•		•	•
Glazing		<b>●</b> 2)	●3)						•	<b>●</b> 4)	•	•
Ventilation grilles											•	•
Types of glass	'						•		•			
Promaglas 30 clear, 17 mm <sup>5)</sup>	•	•										
Promaglas 30 clear P4A, 21 mm (WK 2 / RC 2) <sup>5)</sup>		•										
Promaglas 60 clear, 21 mm <sup>5)</sup>			•									
Promaglas 90 clear, 37 mm <sup>5)</sup>				•	•							
P6B safety glass, 18 mm (WK 2 / RC 2)									•			
P7B safety glass, 28 mm (WK 3 / RC 3)										•		
Wired glass 6 mm*								0			0	0
Insulated wired glass / laminated safety glass 20 mm*								0			0	0
Laminated safety glass VSG 6 mm								•			•	•
Single-pane safety glass ESG 6 mm								0			0	0
Wired plate glass 7 mm*								0			0	0
Wired compound security glass 6 mm*								0			0	0
Prepared for on-site glass (6 mm or 20 mm)											0	0

#### Standard

- $\bigcirc$  Optional by glazing to choose
- 1) not for break-in resistant doors
- $^{2)}~$  Up to WK 2 / RC 2  $\,$
- 3) only single-leaf
- 4) Up to WK 3 / RC 3
- 5) Not suitable for use outside or in direct sunlight

Glazings, ventilation grilles or fixed top panels are not available for break-in resistant doors with WK 4/RC 4. Fire-rated doors with glazings must be equipped with a door closer.

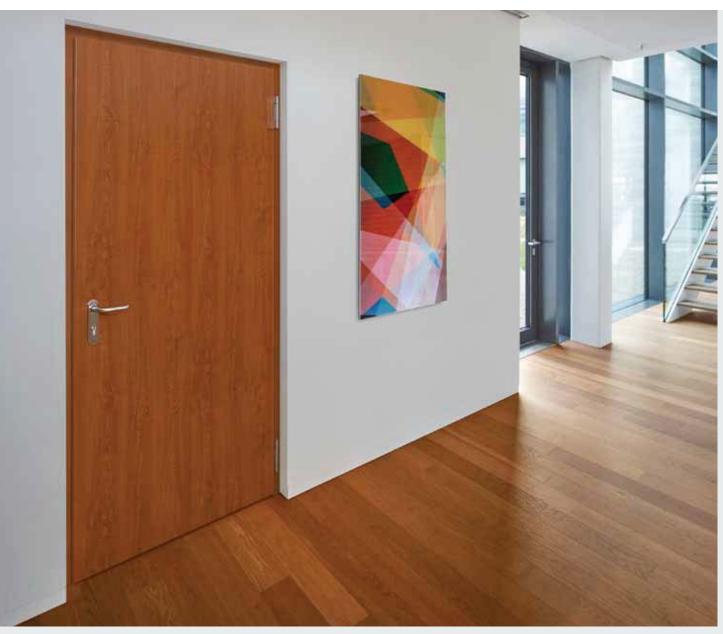
A fixed top panel is not possible with DryFix frames or corner and profile frames with diagonal fixing, as well as double-shell profile frames!

Thermal insulation values do not apply to doors with glazing or fixed top panels.

<sup>\*</sup> Please note that the use of wired glass is not permitted as per workplace regulations and accident prevention regulations, depending on the building use.

### **Decor Surfaces**

#### For H3 OD and D65 OD









Golden Oak Dark Oak Winchester Oak

The UV-resistant film coating gives the door an authentic, natural timber look. The frame can optionally be powder-coated in the basic colour of the timber.

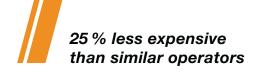
## **Special Equipment**

For barrier-free construction, an exclusive appearance and increased comfort



### Hörmann Door Operator HDO 200

Perfectly matched system – door and operator from a single source





HDO 200 with sensor strip

Hörmann automatic hinged doors with operator HDO 200 can be used in universal applications. Thanks to their quiet operation, they are particularly suitable for hospitals and offices. In addition, the automatic doors feature convenient opening, allowing for barrier-free passage. Speed control ensures a uniform opening and closing speed. An integrated programme switch allows for custom settings. You can conveniently operate the automatic door via a button, radar/movement detector or operating elements with BiSecur radio technology.



- · Convenient opening for barrier-free passages
- Quiet operation, therefore suitable for many applications, e.g. in offices or hospitals
- · Speed control ensures a uniform opening and closing speed
- Operating modes: "automatic", "permanently open", "night", "closing time"
- Integrated programme switch for "off", "automatic" and "permanently open"
- Operation via buttons, radar/motion detector, etc.
- Optionally with BiSecur radio technology that can be operated via all Hörmann hand transmitters, radio control elements, radio internal push buttons or BiSecur app



#### Door and operator from a single source

The door and operator are supplied as a perfectly matched all-in-one system. We supply the door and operator, including the required fitting material, from a single source. This simplifies and accelerates door fitting and commissioning.

### Do You Have a Specific Requirement?

Then Hörmann is the right partner for you.



#### Locks

In addition to the normal use of a door, the facility frequently requires special lock functions or additional locks.

Optional special and additional locks:

- Anti-panic locks with different functions
- Double cylinder lock (locked with 2 different cylinders)
- Bolt lock, additionally prepared for profile cylinder
- Block lock
- Motor lock
- Anti-panic lock, self-locking



#### **Electrical equipment**

In the facility, door systems are often equipped with alarm, escaperoute security or access control systems. Various components are available according to your needs:

- Latch contact
- Reed contact
- Electric door strikes
- Escape door opener
- · Alarm wire mesh
- Motor lock
- Door lock
- · Electronic alarm contact elements
- Concealed electro duct



## Emergency exit locks Panic door locks

Specific hardware and lock fittings are stipulated for escape doors according to DIN EN 179 and DIN EN 1125. Hörmann offers you a wide range of different equipment for your respective needs.

#### Emergency exit locks according to DIN EN 179

- Fittings in the form of anti-panic or lever/knob handle sets with short or rose escutcheon with matching handles
- Anti-panic lock DIN EN 179
- Self-locking or motorised anti-panic lock

#### Panic locks according to DIN EN 1125

- Fittings with a push bar or a touch bar combined with a variety of lever handle sets tested acc. to DIN EN 1125
- Anti-panic lock DIN EN 1125 with different functions
- Up to RC 3 (double-leaf) or RC 4 (single-leaf)

### Hörmann Overhead Door Closers

#### The right solution for any requirement



Overhead door closer HDC 35

With compensator function, smoke sensor control or electromechanical hold-open device – Hörmann offers the right overhead door closer with the corresponding equipment for every door situation. The products convince not only when it comes to quality, but also comfort and design.

#### **HDC 35**

Standard slide rail door closer for single-leaf doors

#### TS 4000

Linkage door closer with restrained opening

#### TS 5000

Slide rail door closer with restrained opening

#### TS 5000 EC-Line

Slide rail door closer with optimum passage convenience and a high closing force (accessibility in accordance with DIN 18010 / DIN SPEC 1104)

#### **TS 5000 ISM**

Slide rail door closer with integrated door leaf selector for double-leaf doors

#### TS 5000 E

Slide rail door closer with electromechanical hold-open device

#### TS 5000 E-FS

Slide rail door closer with compensator function

#### TS 5000 R

Slide rail door closer with electromagnetic hold-open device and smoke sensor control

#### TS 5000 R-FS

Slide rail door closer with compensator function and smoke sensor control

#### **TS 5000 E-ISM**

Slide rail door closer with electromechanical hold-open device and integrated door leaf selector for double-leaf doors

#### **TS 5000 R-ISM**

Slide rail door closer with electromagnetic hold-open device and smoke sensor control and integrated door leaf selector for double-leaf doors



Overhead door closer TS 4000



Overhead door closer TS 5000



Overhead door closer TS 83



Overhead door closer TS 93 / TS 99

#### TS 83

Linkage door closer with restrained opening

#### TS 93

Slide rail door closer with restrained opening

#### **TS 93 GSR**

Slide rail door closer with door leaf selector and continuous slide rail

#### TS 93 EMF / EMR

Slide rail door closer with electromagnetic hold-open device and smoke sensor control

#### TS 93 GSR EMF2

Slide rail door closer with door leaf selector and electromechanical hold-open device in both leaves

#### TS 93 GSR EMR2

Slide rail door closer with door leaf selector, electromagnetic hold-open device in both leaves and integrated smoke switch control unit

#### ITS 96

Integrated slide rail door closer

#### ITS 96 GSR

Integrated slide rail door closer with door leaf selector

#### ITS 96 EMF

Integrated slide rail door closer with electromechanical hold-open device

#### **TS 99 FL**

Slide rail door closer with door leaf selector, electromechanical hold-open device in the fixed leaf and additional compensator function in the traffic leaf

#### TS 99 FLR

Slide rail door closer with door leaf selector, electromechanical hold-open device in the fixed leaf and additional compensator function in the traffic leaf and smoke switch control unit



Integrated overhead door closer ITS 96

### **Lever Handle Sets**

#### In line with your individual wishes



FS lever handle set D-110



FS lever handle set D-190



FS lever handle set D-210



FS lever handle set D-310



FS lever handle set D-330



FS lever handle set D-410



FS lever handle set D-490



FS lever handle set D-510

Hörmann multi-function doors are available as standard with a black plastic handle with short escutcheon, prepared for profile cylinder and deadlock key (not shown). Optionally, we supply our multi-function doors with high-quality object lever handle sets made of aluminium or stainless steel from the factory.

#### FS lever handle set D-110

With object sliding bearing in aluminium or stainless steel With object ball bearing in stainless steel

#### FS lever handle set D-190

With object sliding bearing in stainless steel

#### FS lever handle set D-210

With object sliding bearing in aluminium or stainless steel

#### FS lever handle set D-310

With object sliding bearing in aluminium or stainless steel With object ball bearing in stainless steel

#### FS lever handle set D-330

With object sliding bearing in aluminium or stainless steel With object ball bearing in stainless steel

#### FS lever handle set D-410

With object sliding bearing in aluminium or stainless steel With object ball bearing in stainless steel

#### FS lever handle set D-490

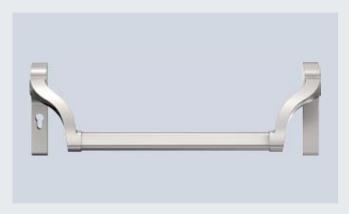
With object ball bearing in stainless steel

#### FS lever handle set D-510

With object sliding bearing in aluminium or stainless steel With object ball bearing in stainless steel

### **Panic Locks / Door Stops**

#### For complete door equipment



#### Hörmann push bar

- The largely offset lever arm for use in electronic locking cylinders and for short distances between PC
- Very stable bar handle
- Surfaces: stainless steel, coated with silver aluminium F1, coated black/red (based on EPN 900 IV Alu)
- Tested in accordance with EN 1125, EN 1634, EN 1191



#### Hörmann touch bar

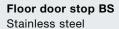
- Can be used as a locking system acc. to EN 1125
- Surface finish: stainless steel, aluminium F1, coated
- Tested in accordance with EN 1125, EN 1634



Door stop BS 55



Door stop BS 44





Door stop BS 45



Door stop BS 65



Door stop WS 46



Door stop WS 96



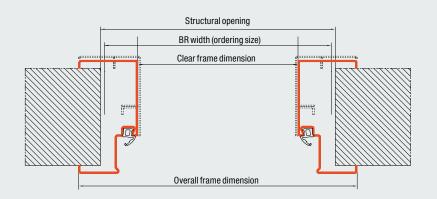
Door stop WS 76

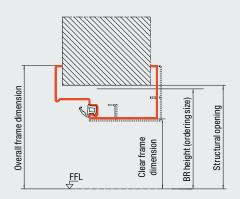


Door stop WS 82

#### Wall door stop WS Stainless steel

### **Door Sizing**

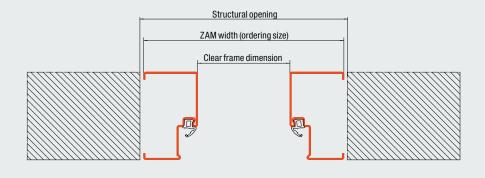


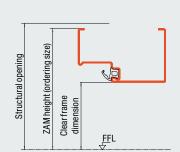


		round frame hatches)		round frame oor)	4-sided all-round frame (hatch)		
	BR width	BR height	BR width	BR height	BR width	BR height	
Doors / hatches with corner to	rame / DryFix f	rame / corner v	vith counter fra	ame / 1-part pro	ofile frame		
Clear frame dimension	-82	-42	- 82	-70	- 82	-82	
Overall frame dimension	+ 64	+ 31	+ 64	+ 76	+ 64	+ 64	
Structural opening	+ 0 to 20	+ 0 to 15	+ 0 to 20	+ 0 to 15	+ 0 to 20	+ 0 to 15	
Doors / hatches with double-	shell profile fra	me	1	1	1	1	
Clear frame dimension	-90	-46	- 88	-76	-88	-88	
Overall frame dimension	+ 64	+ 31	+ 64	+ 76	+ 64	+ 64	
Structural opening	+ 0 to 20	+ 0 to 15	+ 0 to 20	+ 0 to 15	+ 0 to 20	+ 0 to 15	

Doors and hatches with profile frames for partition walls: Nominal size = structural opening

All dimensions in mm.



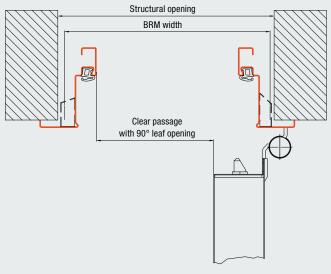


	3-sided all-round fra	me (doors / hatches)	4-sided all-round frame (doors / hatches)				
	ZAM width	ZAM height	ZAM width	ZAM height			
Doors / hatches with block fra	ame (fitting in the oper	ning)					
Clear frame dimension	- 146	-73	- 146	-146			
Structural opening	+ 10 to 20	+20	+ 10 to 20	+ 20			

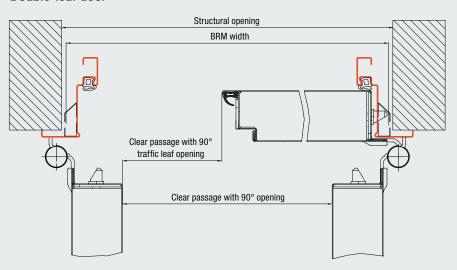
### **Clear Passage Widths**

## Clear passage widths At an opening angle of 90°, without fittings

#### Single-leaf door



#### Double-leaf door



	Single-leaf door	Double-leaf door	Double-leaf door, traffic leaf
Door leaf thickness	,		
45 mm, thin rebate	BRB - 93	BRB – 104	BRB - 95
55 mm, thick rebate	BRB - 93	BRB – 104	BRB - 95
55 mm, thin rebate	BRB - 103	BRB – 124	BRB – 109
65 mm, thick rebate	BRB - 103	BRB – 124	BRB – 109
65 mm, thin rebate	BRB – 113	BRB – 144	BRB – 109
59 mm, flush	BRB – 126	BRB – 170	BRB – 103
75 mm, thick rebate	BRB – 105		
78 mm, thin rebate	BRB – 170	BRB – 170	BRB – 122

### **Technical Details**

	H3D H3 OD		H3 G	H3 VM	H3 KT		H16 OD				
	Single-leaf	Hatch	Single-leaf	Double-leaf	Single-leaf	Double-leaf	Single-leaf	Hatch	Single-leaf	Double-leaf	Hatch
Main function										l	
Standard	T30 fire- retarding	130 fire-retarding			T30 fire- retarding	T30 fire- retarding	T30 fire- retarding	T60	T60 high fire resistance		
Standard additional function	<u> </u>										
Thermal insulation U <sub>D</sub> = W/(m <sup>2</sup> ·K) in accordance with DIN ISO 10077-1		1,5	1,5	1,5		1,6	1,9	1,7	1,7	1,7	
Additional functions with corr	espondir	ng equi	oment								
Smoke protection	•	•	•	•	•		•	•	•	•	•
Acoustic rating (dB)	37 – 44	32-40	32-40	32-44		38-42	38-45		38-43	37-45	34-44
Break-in-resistant (WK 2 / RC 2)	•		•	•		•	•		•	•	
Break-in-resistant (WK 3 / RC 3)			•	•		•	•				
Break-in-resistant (WK 4 / RC 4)			•				•				
Door leaf											
Leaf thickness	45	65/59	65/59	65/59	65	55/65	55/65	65	6	5	65
Sheet thickness	1,0	1,0	1.0 / 1.5	1.0 / 1.5	1,5	1.0/1.5	1.0 / 1.5	1,0	1.0	/ 1.5	1,0
Rebate type											
Thin rebate	•	•	•	•	•	•	•	•	•	•	•
Thick rebate			•	•		•	•		•		
Flush		•	•	•							
Frame variants											
Corner frame	•	•		•	•	•	•	•		•	•
Counter frame	•	•		•	•	•	•	•	•	•	•
DryFix frame		•	•	•		•	•				•
Profile frame (double-shell)		•	•	•		•	•	•		•	•
Profile frame	•	•		•	•	•	•	•	(	•	•
Block frame for fitting in the opening	•	•	•	•	•	•	•	•		•	•
Approved for fitting to:											
Brickwork	•	•	•	•	•	•	•	•	•	•	•
Concrete	•	•	•	•	•	•	•	•	•	•	•
Gas concrete, stone slabs or concrete precision blocks	•	•	•	•	•	•	•	•	•	•	•
Gas concrete slabs, reinforced, horizontal or vertical	•	•	•	•	•	•	•	•	•	•	•
Prefabricated walls made of gypsum boards	•	•	•	•	•	•	•	•	•	•	•
Nominal size											
	625	500	625	1375	875	1375	625	500	625	1375	500
Width	- 1125	- 1250	- 1500	_ 2500	_ 1500	_ 2500	- 1125	- 1250	- 1250	_ 2500	- 1250
	1750	500	1750	1750	2500	2500	1750	500	1750	1750	500
Height	2250	- 1749	2500	2500	- 3250	2500	2250	- 1749	2500	2500	- 1749
Door set with fixed top panel			-								
Maximum door set height BR			3500	3500		3500			3500		
Maximum door leaf height			2500	2500		2500			2500		

H16 0D Single-leaf Double-leaf		H16 Single-leaf Double-leaf		ngle-leaf Double-		HS 75	H16 S	RS	55	D65 OD		D65	
						Single-leaf	Single-leaf	Single-leaf	Single-leaf Double-leaf		Single-leaf Double-leaf		Single-leaf Double leaf
T90 fir	e-proof	T90 fire	e-proof	T90 fire	e-proof	High acoustic rating	High acoustic rating T90 fire-proof Smoke-tight	Smoke	e-tight	Break-in-	-resistant		
										1,5	1,5	1,6	1,6
• 34 – 44 • • •	34-43 •	38-43	● 37 – 45 ●	•		50 – 53	50−53 ●	38-41	38-40	32-40	32-44		
	65 1,0	6 1.0/		65 1,5	78 1,5	75 1,0	75 1,0	5 1.0		65,		6 1,	
	•	•	•	•	•	•	•		•		•		•
				•	•	•	•						
•	•	•	•	•	•	•	•	•	•	•	•	•	•
•	•	•	•	•	•	•	•	•	•	•	•	•	•
625	1375	625	1375	875	1500	625	625	625	1375	625	1375	625	1250
- 1250	_ 2500	- 1250	_ 2500	1500	3000	1250	_ 1250	1250	2500	2500	2500	1500	300
1750	1750	1750	1750	2000	2000	1750	1750	1750	1750	1750	1750	2500	250
	_	_ 2500	_ 2500	- 3250	- 3250	2250	_ 2250	_ 2500	- 2500	_ 2500	_ 2500	- 3500	- 350
2500	2500			1									
	2500							3500	3500	3500	3500	3500	

### Hörmann Product Range

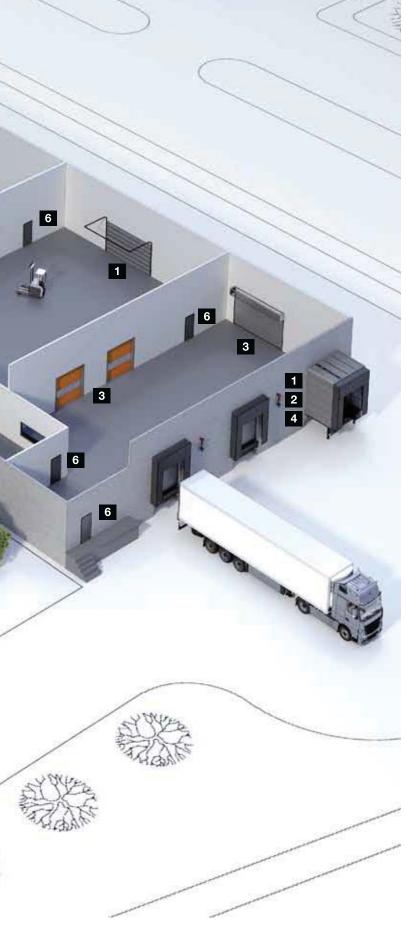
**Everything from a single source for your construction project** 





### Quick service with testing, maintenance and repairs

Our extensive service network means that we are always nearby and at your service around the clock.





**Sectional doors** 



Rolling shutters and rolling grilles



**High-speed doors** 



Loading technology



Steel and stainless steel sliding doors



Steel and aluminium multi-function doors



Steel and stainless steel doors



Steel frames with high-quality timber function doors from Schörghuber



Fully glazed tubular frame parts



**Automatic sliding doors** 



Visibility window



Collective garage doors

### Hörmann: Quality without Compromise



Hörmann is the only manufacturer worldwide that offers you a complete range of all major building products from one source. We manufacture in highly-specialised factories using the latest production technologies. The close-meshed network of sales and service companies throughout Europe, and activities in the USA and Asia, make Hörmann your strong partner for first-class building products, offering "Quality without Compromise".

GARAGE DOORS
OPERATORS
INDUSTRIAL DOORS
LOADING EQUIPMENT
HINGED DOORS
DOOR FRAMES

